

OCTG

TUBULAR FINISHING

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Inspection Prices - August 2011

OD	Plain-end Inspection includes SEA & API FLD -or- Weldline Price per joint			Threaded-End Inspection includes SEA & API FLD -or- Weldline Price per joint			Plain-end Inspection with SEA only Price per joint			Threaded-End Inspection with SEA only Price per joint			Other Inspection Services Add to primary inspection price per joint		
	EMI 10%	EMI 5%	FLUT	EMI 10%	EMI 5%	FLUT	EMI 10%	EMI 5%	FLUT	EMI 10%	EMI 5%	FLUT	VTI per joint	Record Heats	Alt. FLD
2 3/8"	\$13	\$15	\$31	\$19	\$23	\$47	\$12	\$14	\$28	\$17	\$21	\$42	\$11	\$2	\$5
2 7/8"	\$14	\$16	\$33	\$20	\$24	\$50	\$12	\$15	\$30	\$18	\$22	\$45	\$13	\$2	\$5
3 1/2"	\$17	\$20	\$35	\$25	\$30	\$53	\$15	\$18	\$32	\$23	\$27	\$47	\$15	\$2	\$5
4 1/2"	\$31	\$37	\$45	\$47	\$56	\$68	\$28	\$33	\$41	\$42	\$50	\$61	\$17	\$2	\$5
5 1/2"	\$33	\$40	\$52	\$50	\$59	\$78	\$30	\$36	\$47	\$45	\$53	\$70	\$19	\$2	\$5
7"	\$35	\$42	\$58	\$53	\$63	\$87	\$32	\$38	\$52	\$47	\$57	\$78	\$21	\$2	\$5
7 5/8"	\$37	\$44	\$64	\$56	\$67	\$96	\$33	\$40	\$58	\$50	\$60	\$86	\$23	\$2	\$5
8 5/8"	\$39	\$47	\$66	\$59	\$70	\$99	\$35	\$42	\$59	\$53	\$63	\$89	\$25	\$2	\$5
9 5/8"	\$41	\$49	\$74	\$62	\$74	\$111	\$37	\$44	\$67	\$55	\$66	\$100	\$27	\$2	\$5
10 3/4"	\$43	\$52	\$76	\$65	\$77	\$114	\$39	\$46	\$68	\$58	\$70	\$103	\$29	\$2	\$5
11 3/4"	\$45	\$54	\$79	\$68	\$81	\$119	\$41	\$49	\$71	\$61	\$73	\$107	\$31	\$2	\$5
13 3/8"	\$47	\$56	\$85	\$71	\$85	\$128	\$42	\$51	\$77	\$63	\$76	\$115	\$33	\$2	\$5

Threading Prices - August 2011

OD	API Threading includes API end-drift Price per joint		Other fees for API threading add to API thread price per joint				Repair Threading Prices per End				Individual Services Prices per Joint				Saw Cut (per joint)
	LTC / STC	BTC	Special End Drift (O/S)	API - FLD	Special FLD (O/S)	Record Heats	Saw Cut	Buck-on / End Drift	LTC / STC	BTC	Record Heat	Special Tally	Stencil / De Stencil	Marker Joints	
2 3/8"	\$15		\$2	\$6	\$7	\$4	\$5	\$6	\$9		\$8	\$6	\$8		\$8
2 7/8"	\$16	N / A	\$2	\$6	\$7	\$4	\$6	\$8	\$10	N / A	\$8	\$6	\$9	N / A	\$10
3 1/2"	\$17		\$2	\$6	\$7	\$4	\$8	\$10	\$11		\$8	\$6	\$10		\$12
4 1/2"	\$23	\$29	\$2	\$7	\$9	\$4	\$10	\$12	\$12	\$18	\$9	\$7	\$22	\$400	\$15
5 1/2"	\$26	\$35	\$2	\$9	\$10	\$4	\$12	\$14	\$14	\$20	\$10	\$8	\$26	\$400	\$18
7"	\$35	\$42	\$2	\$11	\$13	\$4	\$16	\$16	\$16	\$22	\$11	\$9	\$34	\$500	\$23
7 5/8"	\$37	\$44	\$2	\$12	\$14	\$4	\$17	\$18	\$18	\$24	\$13	\$10	\$37	\$500	\$25
8 5/8"	\$39	\$46	\$2	\$14	\$15	\$4	\$19	\$20	\$20	\$26	\$14	\$11	\$41	\$500	\$29
9 5/8"	\$52	\$59	\$2	\$15	\$17	\$4	\$21	\$22	\$22	\$28	\$15	\$12	\$46	\$600	\$32
10 3/4"	\$56	\$63	\$2	\$17	\$18	\$4	\$24	\$24	\$24	\$30	\$16	\$13	\$52	\$600	\$36
11 3/4"	\$58	\$65	\$2	\$18	\$20	\$4	\$26	\$26	\$26	\$32	\$17	\$14	\$56	\$600	\$39
13 3/8"	\$60	\$67	\$2	\$22	\$23	\$4	\$30	\$28	\$34	\$40	\$18	\$15	\$64	\$600	\$45

Storage, Logistics, and miscellaneous Pricing

Ⓞ Minimum Invoice: \$500.00

Pipe Storage: \$3.00 per Ton Ⓞ

Coupling and/or Protector Storage: \$500 per Whse Loc / Type

Unload & Load Out Regular Hours: \$1.00 per Cwt

Overtime Unload & Load Out: \$500 Call out + \$2.00 per Cwt

Intra-yard Movements (Reg. Hours) each Way: \$0.50 per Cwt

Intra-yard Movements (Overtime) each Way: \$2.00 per Cwt

Railcar Unloading / Loading: \$2.00 per Cwt

Physical Rack Transfer: \$1.00 per Cwt

Segregation of Pipe: \$2.00 per Cwt

Non-Productive fee: \$3.00 per Cwt

Bundling / Unbundling of Pipe: \$1.00 per Cwt

Outside Service Company: \$250 per day

Paper Transfer of Pipe: \$100

Discounts, special instructions, restrictions

* Overtime rates apply after 3:30pm Weekdays, all day on Weekends and Holidays.

⇒ ⇒ * Pipe must be stored by type; One type (OD + Weight + Grade + End Finish) per location.

⇒ ⇒ * Coupling / Protector storage must be kept by type; One type (OD + Grade + Thread) per location.

* Customer to provide couplings and protectors. All materials must be at OCTG site prior to start of order.

* Orders are scheduled for production after the arrival of all material at OCTG site.

* Pipe, coupling, and protector storage at no charge for thirty (30) days following completion of services

* \$1000 set up charge if required to break in and set up for Thread-type change.

* \$2000 set up charge if required to break in and set up for O.D. Change

* Limited service material: Add \$2 per joint

* Inspection: If final rejects exceed 10%, a surcharge will be applied to the quoted price equal to the final reject %.

* Repair thread prices are applied in addition to API thread price for threading rework exceeding 10%.

* Save and Re-use protectors: Add \$6 per joint.

* End-Drift Repairs (Grind out "no-drifts"): \$100 per joint.

* Standby Charge: \$500 per hour